

## INTER-MIX 5 EPOXYFLEX PLASTIC REPAIR FLEXIBLE/ SEMI-FLEXIBLE

IES EPOXYFLEX is a two-part high strength epoxy adhesive, filler and surfacer designed for bonding or repairing urethane and TPO bumpers, filler panels and most flexible plastic parts. Sands easily to a fine feathered edge.

### REPAIRS & BONDS

Flexible Bumpers  
Filler Panels  
Valances  
Flexible Vinyl  
Plastic Parts  
Door Glass Channels  
And more!

**NOTE:** Refer to “Flexible/Semi-Flexible Plastic Repair Procedures” before using this product.

**NOTE:** When repairing TPO or Polypropylene parts, use IES #4182 INTER-BOND Adhesion Promoter. See IES Plastic Repair Instructions for additional information.

### CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

### STORAGE

Should be stored in a cool, dry location at a temperature between 50°F to 86°F (10°C to 30°C).



Epoxyflex  
Flexible / Semi-Flexible

### TECHNICAL INFO

Mixed Color	Gray
Mix Ratio	1:1
Working Time	5 to 10 min.
Handling Time	10 to 15 min.
Sandable/Paintable	10 to 20 min.
Full Cure	6 to 8 hours
Lap Shear Strength (ASTM 1002D)	700 psi
Hardness	35-50 Shore D
VOC %	Negligible

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

### PRODUCT AVAILABLE

<b>8010</b>	10 oz. kit	4 per case
<b>8417</b>	10 fl. oz. kit (300mL) Each kit includes three #8260 static mixers	4 per case
<b>8617</b>	6.76 fl. oz. (200 mL) Each kit includes two #8260 static mixers	6 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.