

## INTER-MIX 30 Self-Leveling Seam Sealer Semi-Flexible

INTER-MIX 30 Flowable Seam Sealer is a semi-flexible, self leveling seam sealer designed for sealing roof seams and drip rails on Ford Escort, Aerostar, Explorer and various other horizontal sealing applications. Designed to flow out and self-level. Excellent adhesion to: bare metal, primed metal, SMC, FRP, fiberglass, aluminum and most plastics\*.

\* For TPO and Polypropylene plastics, use IES #4182 INTER-BOND Adhesion Promoter.

### DIRECTIONS

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants. Use IES 1700/4700/1780 solvent to clean the surface.
2. Prime all bare metal with 2K epoxy or 2K urethane primer. Allow primer to cure according to manufacturer's recommendations. Do not use acid-etch or 1K self-etch primers under this sealer.
3. Scuff-sand the primer with 400-grit sandpaper or a scuff pad and wipe with a clean cloth.
4. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
5. Using IES #8411, #8412 or #8413 Non-Sag Seam Sealers, create a short dam 4" to 6" from the windshield back and level with a notched-out spreader.
6. Dispense IES Self Leveling Seam Sealer onto the surface.
7. IES Self Leveling Seam Sealer will set up in approximately 30 minutes.
8. Allow 60 minutes then scuff or sand sealer with 320 grit sandpaper prior to priming or painting.
9. Prime and paint per manufacturer's specifications.

### STORAGE

The average shelf life of IES Epoxy Adhesives and Sealants is 24 months at 77°F (25°C). For best results, store in original, tightly closed containers. Storage in cool, clean, and dry areas is recommended. Usable shelf life may vary depending on method of application and storage conditions. Certain resins are prone to crystallization due to temperature changes and humidity. If crystallization does occur, warm the contents of the container to 150°F (65°C) until all crystals have dissolved. The time needed depends on the size of the container, amount of product and the state of crystallization. It may take only a few minutes to reconstitute a small kit with a small number of crystals. Allow contents to cool to room temperature before continuing. The epoxy adhesive or sealant will function properly as if the crystals never occurred.

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.



Self-Leveling  
Flowable Seam Sealer

### PROPERTIES

Mixed Color	Gray
Mix Ratio	1:1
Work time	20-30 Minutes
Handling Time	30-45 Minutes
Sealer Sandability	60 Minutes
Part Paintability	60 Minutes
Full Cure Strength	8 Hours
Service Temperature	-20°F to 190°F

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

### CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

### PRODUCT AVAILABLE

8410	10 fl. oz. kit (300mL) Each kit includes three static mixers	4 per case
8610	6.76 fl. oz. (200 mL) Each kit includes two static mixers	6 per case