

## INTER-MIX 10 BARE METAL SEAM SEALER Thick-Set

INTER-MIX 10 “Thick-Set” Adhesive/Seam Sealer is a non-sagging, firm, semi-flexible, adhesive/sealant designed for sealing vertical and horizontal seams and joints on automobiles and truck applications. May be applied to bare metal and primed sheet metal joints. Excellent adhesion to: bare metal, primed metal, SMC, FRP, fiberglass, aluminum and most plastics. Can be sprayed with our 2K Spray System.

- Can Be Applied to Bare Metal!
- Can Be Feather-Edged.
- Corrosion Protection.

### DIRECTIONS

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants.
2. Apply directly to bare metal, epoxy or urethane primed surface.
3. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
4. Dispense IES Bare Metal Seam Sealer into the joint or seam. Smooth out if desired with tool, finger or brush.
5. IES Bare Metal Seam Sealer will set up in approximately 10 minutes.
6. Scuff or sand sealer with 320 grit sandpaper prior to priming or painting.
7. Prime and paint per manufacturer’s specifications.

### STORAGE

The average shelf life of IES Epoxy Adhesives and Sealants is 24 months at 77°F (25°C). For best results, store in original, tightly closed containers. Storage in cool, clean, and dry areas is recommended. Usable shelf life may vary depending on method of application and storage conditions. Certain resins are prone to crystallization due to temperature changes and humidity. If crystallization does occur, warm the contents of the container to 150°F (65°C) until all crystals have dissolved. The time needed depends on the size of the container, amount of product and the state of crystallization. It may take only a few minutes to reconstitute a small kit with a small number of crystals. Allow contents to cool to room temperature before continuing. The epoxy adhesive or sealant will function properly as if the crystals never occurred.

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.



“Thick-Set”  
Can be applied to bare metal

### PROPERTIES

Mixed Color	Various
Mix Ratio	1:1
Work Time	10-15 Minutes
Handling Time	20-30 Minutes
Part Paintability	45 Minutes
Sealer Sandability	45 Minutes
Full Cure Strength	6-8 Hours
1500 Hour Salt Fog Test (ASTM-B117)	Passed
Service Temperature	-20°F to 190°F

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

### CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

### PRODUCT AVAILABLE

<b>8405</b>	<b>GRAY 10 fl. oz. kit (300mL)</b> Each kit includes three static mixers	4 per case
<b>8605</b>	<b>GRAY 6.76 fl. oz. (200 mL)</b> Each kit includes two static mixers	6 per case
<b>8606</b>	<b>BLACK 7.4 fl. oz. (220 mL)</b> Each kit includes two static mixers	6 per case