



MRO INDUSTRIAL ENAMEL

A superior industrial spray paint formulated for maintenance operations where maximum performance is required. This high solids paint does not run or sag, and gives twice the coverage of conventional spray paints. Can be applied to bare metal, but for maximum protection, use our MRO Red Iron Oxide Primer (620-1407) or Light Gray Primer (620-1431). Resists oil, gas, heat, and sunlight.

Suggested Uses:

Wood and metal
 Home
 Industrial
 Marine
 Construction

Packaging:

Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	16 ounces (454 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

Properties:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flash point	4F
Specific Gravity	0.82
Solids Content	Glosses: 33% Flats: 35%, Metallics: 23%
MIR value	Glosses: 0.85, cannot exceed 0.95 Flats: 0.74, cannot exceed 0.80 Metallics: 1.13, cannot exceed 1.25
HAPs content	Glosses: 13% Flats: 11%, Metallics: 37%
Storage Temperature	40-100F
Application Temperature	50-90F
Gasoline Resistance	Yes
Heat Resistance	300 F
Resin System	Chain Stopped alkyd (#620-1411 is lacquer)
Shelf life	Guaranteed for 2 years
Food contact rating	Category 21: Acceptable

Dry Time*:

To touch	30 minutes
To recoat	Before 1 hour or after 48 hours
Hard Cure	2-3 days

*At 72F, 50% humidity, 1.5 mil thickness

Curing/Recoat time is extended with multiple coats and excessively thick coats

Gloss*: High Gloss, >80
Flat, <15

*as measured on a 60 degree gloss meter

Available Colors:

Part #	Description
620-1411	Aluminum
620-1412	Flat White
620-1413	Gloss White
620-1415	Gloss Black