

#4527

COPPER (with Zinc!) **WELD-THRU PRIMER**

Formulated to eliminate the corrosion that forms between welded surfaces. Provides excellent adhesion and superior conductive properties that minimize the heat zone, thereby reducing distortion and welding splatter. Fast drying time. Exceptional weldability and spray ability.

BENEFITS

- Zinc Enriched For Superior Corrosion Protection
- Fast Drying
- Copper Enriched - Improves Conductivity!
- Reduces Welding Splatter
- Won't Blister or Burn Away
- Leaves A Pleasant Copper Appearance

APPLICATIONS

Works well with MIG welders or spot welders. Won't splatter with MIG welders. Use with air conditioning systems and fans, piping, sumps, water tanks, marine use, cars, buses, trailers and trucks, garden furniture, tools, gutters, metal roofs, buildings, steel windows, livestock equipment, farm machinery, touch-up of sheet metal and welds, and more!

Whenever possible, apply a coat of Copper Weld-Thru Primer to both sides of any panels that are to be sectioned. Copper Weld-Thru Primer will conduct current from a MIG welder, making it possible to join panels and will provide corrosion protection on lap joints and on inner panel surfaces. This is especially important on lap welded seams as the overlaid panels create an area that is ideal for rust to start.

ALWAYS shake can vigorously before applying to ensure the agitator is loose. Shake can intermittently during use.

Refer to SDS and Product Technical Sheets
when using all IES products.
Available online at www.useies.com



DIRECTIONS

1. Surface should be clean, dry and bare metal.
2. Before spraying, shake can vigorously for at least one minute after agitator loosens. Shake frequently during use.
3. Hold can 10-12 (25-30 cm) inches from surfaces to be coated. Apply two light coats on both surfaces to be mated. Allow solvents to flash between coats (5 to 10 minutes).
4. Allow 10-20 minutes drying time before parts can be MIG welded. To prevent clogging, clear the valve by holding the can upside down and spraying until only clear gas comes out.

STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat.

PRODUCT AVAILABLE

4527 12.5 oz. Net Weight Aerosol Can

12 per case

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