



## ***FLEXIBLE PRIMER SURFACER***

Flexible Primer Surfacer is designed specifically for priming and filling plastic, TPO, urethane and fiberglass parts. Can also be used on metal autobody parts.

### **Professional Fan Spray**

### **Fast Drying**

### **Flexible**

### **Super Adhesion**

### **Easy Sanding**

### **Excellent Filling And Feathering Ability**

#### **DIRECTIONS:**

1. Surface must be clean, dry and free of rust before painting. Use IES #1700 or #4700 Super Clean to remove any contaminants from surface.
2. Shake can for 1 minute after mixing ball moves freely.
3. Feather edge and sand painted surfaces. Do not use over newly painted surfaces.
4. Spray surface with steady, even strokes at a distance of 6 to 8 inches. Longer distances may cause poor hide and Poor adhesion. Allow primer to dry 10 to 20 minutes before recoating or top coating. **ADDITIONAL DRY TIME MAY BE NEEDED FOR THICKER COATS**
5. Lightly sand primer with fine sandpaper before top coating.
6. When finished, turn can upside down and spray about 3 seconds to clean out valve and sprayhead.

NOTE: Sprayhead provides a horizontal and vertical fan spray by turning the nozzle clockwise or counterclockwise.

NOTE: When painting plastic parts, we recommend using IES #4182 Adhesion Promoter.

**Product # 4185**  
**20 oz. Size Aerosol Can**  
**Net Weight 15 oz.**  
**Packaged 12 per case**