

Safety Data Sheet

Issue Date: 01-Jun-2004

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Version 1

1. IDENTIFICATION

Product Identifier

Product Name 8416/8616 Inter-Mix 5 Hi-Stress Epoxy Resin

Other means of identification

SDS # IES-FO8416R

Recommended use of the chemical and restrictions on use

Recommended Use Repair Adhesive/Surfacers.

Details of the supplier of the safety data sheet

Supplier Address

International Epoxies & Sealers
30241 Commerce Drive
San Antonio, FL 33576

Emergency Telephone Number

Company Phone Number 1-800-451-7206
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Blue liquid

Physical State Liquid

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

Signal Word

Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

Immediately call a poison center or doctor/physician

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Get medical attention

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing and wash it before reuse

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Toxic to aquatic life with long lasting effects

Unknown Acute Toxicity

5-10% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Polymer of epichlorohydrin and bisphenol A	25085-99-8	80-90
Amorphous Silica	67762-90-7	5-10
(3-Glycidyloxypropyl)trimethoxysilane	2530-83-8	1-5

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician.
Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Symptoms	Eye, skin, and/or respiratory irritation. Exposed individuals may experience eye tearing, redness and discomfort. Will cause gastrointestinal tract irritation.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

CO2, dry chemical, foam and water fog.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Contain with inert material.

Methods for Clean-Up Soak up with inert absorbent material. Place in appropriate containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Keep out of the reach of children. Wash face, hands, and any exposed skin thoroughly after handling. Use personal protection recommended in Section 8. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep locked up and out of reach of children.

Incompatible Materials Acids, Amines, Mercaptans, Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Appropriate engineering controls

Engineering Controls Mechanical ventilation or local exhaust ventilation is recommended.

Individual protection measures, such as personal protective equipment

- Eye/Face Protection** Goggles.
- Skin and Body Protection** Solvent resistant gloves. Wear suitable protective clothing.
- Respiratory Protection** Wear an appropriate NIOSH/MSHA approved respirator if ventilation is inadequate.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Not determined
Appearance	Blue liquid	Odor Threshold	Not determined
Color	Blue		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	Not determined	
Flash Point	> 93.33 °C / > 200 °F	
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Not determined	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Material V.O.C.	Negligible	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	1.17	(1=Water)
Water Solubility	Insoluble in water	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Heat, flames and sparks. Keep out of reach of children.

Incompatible Materials

Acids, Amines, Mercaptans, Strong oxidizing agents.

Hazardous Decomposition ProductsHES, AMINES, CO, CO₂, H₂S, SO₂, NO₂.**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure****Product Information**

Eye Contact	Causes serious eye irritation.
Skin Contact	Causes skin irritation. Prolonged contact may cause redness and irritation.
Inhalation	May cause irritation if inhaled.
Ingestion	May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Polymer of epichlorohydrin and bisphenol A 25085-99-8	>2000 mg/kg (rat)	>2000 mg/kg (rabbit)	-
(3-Glycidyloxypropyl)trimethoxysilane 2530-83-8	= 22600 µL/kg (Rat)	= 3970 µL/kg (Rabbit)	-

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity

Not determined

Unknown Acute Toxicity 5-10% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Toxic to aquatic life with long lasting effects.

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods**

Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG**Marine Pollutant**

This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION**International Inventories**

Not determined

Legend:*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS - Japan Existing and New Chemical Substances**IECSC - China Inventory of Existing Chemical Substances**KECL - Korean Existing and Evaluated Chemical Substances**PICCS - Philippines Inventory of Chemicals and Chemical Substances***US Federal Regulations****SARA 313**

Not determined

US State Regulations

U.S. State Right-to-Know Regulations

Not determined

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards Not determined	Flammability Not determined	Instability Not determined	Special Hazards Not determined
<u>HMIS</u>	Health Hazards 2	Flammability 1	Physical Hazards 0	Personal Protection Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet