Safety Data Sheet

Issue Date: 01-Jun-2004 Revision Date: 28-Mar-2014 Version 1

1. IDENTIFICATION

Product Identifier

Product Name 8485 Inter-Mix 5 Clear Epoxy Adhesive Hardener

Other means of identification

SDS # IES-FO8485H

Recommended use of the chemical and restrictions on use

Recommended UseGeneral Purpose Adhesive.

Details of the supplier of the safety data sheet

Supplier Address

International Epoxies & Sealers 30241 Commerce Drive San Antonio, FL 33576

Emergency Telephone Number

Company Phone Number 1-800-451-7206

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

AppearanceClear liquidPhysical StateLiquidOdorMercaptan

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1B

Signal Word Warning

Hazard Statements

Causes serious eye irritation Causes skin irritation May cause an allergic skin reaction



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves/protective clothing/eye protection/face protection Avoid breathing dust/fume/gas/mist/vapors/spray Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Get medical attention

IF ON SKIN: Wash with plenty of soap and water Take off contaminated clothing and wash it before reuse If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Unknown Acute Toxicity

100% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Mercaptan Polymer	TRADE SECRET	85-95
N,N'-Bis[3-(dimethylamino) propyl] urea	52338-87-1	5-15

^{**}If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. Call a physician.

Skin Contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison

center if individual's condition declines or if symptoms persist.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Symptoms Irritation to skin and eyes. Exposed individuals may experience eye tearing, redness and

discomfort. Will cause gastrointestinal tract irritation. May cause an allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

CO2, dry chemical, foam and water fog.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for

additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Contain with inert material.

Methods for Clean-Up Soak up with inert absorbent material. Place in appropriate containers for disposal. Discard

any product, residue, disposable container or liner in full compliance with federal, state, and

local regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with

skin, eyes or clothing. Keep out of the reach of children. Wash face, hands, and any exposed skin thoroughly after handling. Use personal protection recommended in Section 8. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not

be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep locked

up and out of reach of children.

Incompatible Materials Acids, Amines, Mercaptans, Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines No exposure limits noted for ingredient(s) The following information is given as general

quidance

Appropriate engineering controls

Engineering Controls Mechanical ventilation or local exhaust ventilation is recommended.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Goggles.

Skin and Body ProtectionSolvent resistant gloves. Wear suitable protective clothing.

Respiratory ProtectionWear an appropriate NIOSH/MSHA approved respirator if ventilation is inadequate.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before

eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before

reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State Liquid

Appearance Clear liquid

AppearanceClear liquidOdorMercaptanColorClearOdor ThresholdNot determined

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

pH Not determined
Melting Point/Freezing Point Not determined
Boiling Point/Boiling Range Not determined

Flash Point > 93.33 °C / > 200 °F

Evaporation Rate

Flammability (Solid, Gas)
Upper Flammability Limits
Not determined
Not determined
Not determined
Not determined
Not determined
Vapor Pressure
Vapor Density

Not determined
Not determined

Specific Gravity 1.13 (1=Water)

Water Solubility Insoluble in water Solubility in other solvents Not determined **Partition Coefficient** Not determined **Auto-ignition Temperature** Not determined **Decomposition Temperature** Not determined **Kinematic Viscosity** Not determined **Dynamic Viscosity** Not determined **Explosive Properties** Not determined **Oxidizing Properties** Not determined

VOC Content 0%

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Heat, flames and sparks. Keep out of reach of children.

Acids, Amines, Mercaptans, Strong oxidizing agents.

Hazardous Decomposition Products

HES, AMINES, CO, CO2, H2S, SO2, NO2.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Incompatible Materials

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation. Prolonged contact may cause redness and irritation. May cause an

allergic skin reaction.

Inhalation May cause irritation if inhaled.

Ingestion May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA,

IARC or NTP.

Numerical measures of toxicity

Not determined

Unknown Acute Toxicity 100% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of WastesDisposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and

regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including

exemptions and special circumstances.

DOT Not regulated

<u>IATA</u> Not regulated

<u>IMDG</u> Not regulated

15. REGULATORY INFORMATION

International Inventories

Not determined

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Not determined

US State Regulations

U.S. State Right-to-Know Regulations

Not determined

16. OTHER INFORMATION

NFPAHealth Hazards
Not determinedFlammability
Not determinedInstability
Not determinedSpecial Hazards
Not determinedHMISHealth HazardsFlammabilityPhysical HazardsPersonal Protection
Not determined210Not determined

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Disclaimer

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End of Safety Data Sheet