

MADE IN GERMANY - MIPA IS THE THIRD LARGEST PAINT COMPANY IN GERMANY

C210 CLEARCOAT

Meets all demands on quick, high-quality paint jobs. C210 is a medium-solids clearcoat that is a thinner viscosity than the C75, but still thicker than most clearcoats. Ideal for high-production shops.

- Excellent Gloss
- Low 3.5 VOC
- Quick dry
- Fast Buffing Time
- Easiest Clear To Buff
- Best UV Protection and No Yellowing

C210 CLEARCOAT		
Prod. No.	Description	Size
C210-1L	Clearcoat	1 liter
C210-5L	Clearcoat	5 liter



Reduce: 0-10%
 Coats: 2-3
 Coat Thickness: 1.5 mils per coat
 Mix Ratio: 2:1
 Use 1.3 - 1.5 nozzle gravity HVLP @ 8-10psi

Flash Time @ 68°F: 5-20 min.
 Flash Time @ 140°F: 5 min.
 Handable @ 68°F: 20-30 min.
 Handable @ 140°F: 15 min.
 Complete Dry @ 68°F: Overnight
 Complete Dry @ 140°F: 30 min.

MS HARDENER

MS HARDENERS		
Prod. No.	Description	Size
MS25-.5L	Normal Hardener	.5 liter
MS10-2.5L	Fast Hardener	2.5 liter
MS25-2.5L	Normal Hardener	2.5 liter
MS35-2.5L	Slow Hardener	2.5 liter
MS40-2.5L	Extra Slow	2.5 liter

All times are dependant upon temperature, humidity, air circulation and hardener used.

C75 CLEARCOAT

Ideal for extra high-quality orientated shops and is a high-viscosity, high-solids clearcoat.

A urethane clearcoat for clear over base process, with active UV protection and short drying time.

Universally suitable for two-coat painting. Excellent resistance against weathering and yellowing, very high gloss and good build.

- Brilliant Surface
- Excellent Drying
- High UV protection, No Yellowing
- High Solid Content and Environmental Protection

C75 CLEARCOAT		
Prod. No.	Description	Size
C75-1L	Clearcoat	1 liter
C75-5L	Clearcoat	5 liter



Reduce: 0-10%
 Coats: 2
 Coat Thickness: 2 mils per coat
 Mix Ratio: 2:1
 Flash Time Between Coats: 5-10 min

Use 1.3 - 1.5 nozzle gravity HVLP @ 8-10psi

Dust Free @ 68°F: 10-40 min.
 Dust Free @ 140°F: 5-10 min.
 Handable @ 68°F: 4-5 hours
 Handable @ 140°F: 15-30 min.
 Complete Dry @ 68°F: Overnight
 Complete Dry @ 140°F: 30-40 min.

MS HARDENER Low VOC

MS HARDENERS LOW VOC		
Prod No.	Description	Size
MS25LVOC-.5L	Normal/Low VOC	.5 liter
MS10LVOC-2.5L	Fast/Low VOC	2.5 liter
MS25LVOC-2.5L	Normal/Low VOC	2.5 liter
MS35LVOC-2.5L	Slow/Low VOC	2.5 liter

All times are dependant upon temperature, humidity, air circulation and hardener used.

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4+1 PRIMER

The absolute filler used as the basis for excellent paintwork. Will fill and cover 80 grit sandpaper scratches.

High Filling Power
Fast Drying
Excellent Sanding Ability
High Solid Content - HS Quality

URETHANE PRIMER FILLER

Prod. No.	Description	Size
4-1PRIMER-1L	Primer	1 liter
4-1PRIMER-3L	Primer	3 liter



H5/H10 HARDENER

H5/H10 HARDENERS

Prod. No.	Description	Size
H5-.25L	Extra Fast Hardener	.25 liter
H10-.25L	Fast Hardener	.25 liter
H5-1L	Extra Fast Hardener	1 liter
H10-1L	Fast Hardener	1 liter

Reduce: 0-10%
Mix Ratio: 4:1
Use 1.5 - 1.7 nozzle in spray gun.

Flash-Off Time: 15 min.
Recoat Time @ 68°F: 3-5 hours
Recoat Time @ 140°F: 30-40 min.

All times are dependant upon temperature, humidity, air circulation and hardener used.



REDUCER

REDUCER

Prod. No.	Description	Size
REDUCER-N-1L	Normal	1 liter
REDUCER-F-5L	Fast	5 liter
REDUCER-N-5L	Normal	5 liter
REDUCER-S-5L	Slow	5 liter



FLEX AGENT

Gives excellent flexibility to 2-K paints over plastic parts, e.g. bumpers.

FLEX AGENT

Prod. No.	Description	Size
2K-ELASTIC-1L	Flex Agent	1 liter