



# Tech Data

S&R Fastener Co., Inc.  
P.O. Box 849  
San Antonio, FL 33576

Toll Free Phone: (877) 773-2276  
Toll Free Fax: (866) 299-3563  
www.srfast.com

## AP-8040 Euro Prime

AP-8040 Euro Prime is a two-component acrylic urethane primer surfacer formulated to be applied as a high build sanding primer, or a final non-sanding primer-sealer. AP-8040 offers excellent filling properties with minimal coats, fast dry, excellent adhesion, easy sanding and superior color holdout. AP-8040 does not shrink and can be tinted with basecoat tints.

### Products

AP-8040	Euro Prime
AH-6270	Euro Activator Fast
AH-6280	Euro Activator Medium
AR-2050	Uni Reducer Medium
AR-2100	E-Z Blend

### Application

#### Surface Preparation, Bare Substrates

Solvent wash surface with a good grade wax and grease remover such as AS-2900 and wipe dry with a clean cloth. Apply three single wet coats of AP-8300 Series Epoxy Primer according to instructions on data sheet.

#### Surface Preparation, Prepainted Substrates

Wash surfaces with a mild detergent and hot water. Rinse with clean water and wipe dry with a clean cloth. Solvent clean with AS-2900 Clean Ease. Wipe dry with a clean cloth. Sand original paint and repair damaged areas with a good quality non-staining body filler. For spot repairs, scuff sand area where primer will be applied. For overall refinishing, scuff sand the entire car with 320 grit sandpaper or fine scuff pad.

#### Mixing Directions, High Build, Sealer

4 Parts AP-8040	8040 Euro Prime
1 Part AH-6270, AH-6280	Euro Activator Series

#### Mixing Directions, Normal Build

4 Parts AP-8040	Euro Prime
1 Part AH-6270, AH-6280	Euro Activator Series
1 Part AR-2050	Uni Reducer Series

#### Application, High Build and Normal Build

Adjust air pressure at the gun to 30-45 psi for siphon feed guns. Use less pressure to minimize over spray on small jobs. Apply 2-3 medium wet coats at a gun distance of 8 -12 inches as needed to fill voids and block sand with 180 to 280 grit treated sandpaper. Allow 10 to 20 minutes flash time between coats. Recoat times will vary with temperature, air movement and film thickness. Insufficient flash time will promote slow hardness development of the topcoat system. Finish sand repaired area with 320 grit sandpaper using a DA Sander or hand sand.

#### Application, Sealer

Adjust air pressure at the gun to 30-45 psi for siphon feed gun. Use less pressure to minimize over spray on small jobs. Apply 1 or 2 wet coats at a gun distance of 8-12 inches. Allow 30 minutes flash time before top coating. Recoat time will vary with temperature, air movements and film thickness. Insufficient flash time will promote slow hardness development of the topcoat system.