

MIPA COATINGS

MADE IN GERMANY - MIPA IS THE THIRD LARGEST PAINT COMPANY IN GERMANY

C210 CLEARCOAT

Meets all demands on quick, high-quality paint jobs. C210 is a medium-solids clearcoat that is a thinner viscosity than the C75, but still thicker than most clearcoats. Ideal for high-production shops.

Excellent Gloss
 Low 3.5 VOC
 Quick dry
 Fast Buffing Time
 Easiest Clear To Buff
 Best UV Protection and No Yellowing

C210 CLEARCOAT

C210-1L Clearcoat 1 liter
C210-5L Clearcoat 5 liters

MS HARDENER Low VOC

MS HARDENERS

MS10-2.5L	Fast Hardener	2.5 liter
MS25-2.5L	Normal Hardener	2.5 liter
MS35-2.5L	Slow Hardener	2.5 liter
MS40-2.5L	Extra Slow	2.5 liter



Reduce:	0-10%
Coats:	2-3
Coat Thickness:	1.5 mils per coat
Mix Ratio:	2:1
Use 1.3 - 1.5 nozzle gravity HVLP @ 8-10psi	
Flash Time @ 68°F:	5-20 min
Flash Time @ 140°F:	5 min.
Handable @ 68°F:	20-30 min.
Handable @ 140°F:	15 min.
Complete Dry @ 68°F:	Overnight
Complete Dry @ 140°F:	30 min.

All times are dependant upon temperature, humidity, air circulation and hardener used.

C75 CLEARCOAT

Ideal for extra high-quality orientated shops and is a high-viscosity, high-solids clearcoat.

A urethane clearcoat for clear over base process, with active UV protection and short drying time.

Universally suitable for two-coat painting. Excellent resistance against weathering and yellowing, very high gloss and good build.

Brilliant Surface
 Excellent Drying
 High UV protection, No Yellowing
 High Solid Content and
 Environmental Protection

C75 CLEARCOAT

C75-1L Clearcoat 1 liter
C75-5L Clearcoat 5 liters

MS HARDENER Low VOC

MS HARDENERS

MS10-2.5L	Fast Hardener	2.5 liter
MS25-2.5L	Normal Hardener	2.5 liter
MS35-2.5L	Slow Hardener	2.5 liter
MS40-2.5L	Extra Slow	2.5 liter



Reduce:	0-10%
Coats:	2
Coat Thickness:	2 mils per coat
Mix Ratio:	2:1
Flash time between coats:	5-10 min.
Use 1.3 - 1.5 nozzle gravity HVLP @ 8-10psi	
Flash Time @ 68°F:	10-40 min
Flash Time @ 140°F:	5-10 min.
Handable @ 68°F:	4-5 min.
Handable @ 140°F:	15-30 min.
Complete Dry @ 68°F:	Overnight
Complete Dry @ 140°F:	30-40 min.

All times are dependant upon temperature, humidity, air circulation and hardener used.

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4+1 PRIMER

The absolute filler used as the basis for excellent paintwork. Will fill and cover 80 grit sandpaper scratches.

- High Filling Power
- Fast Drying
- Excellent Sanding Ability
- High Solid Content - HS Quality

URETHANE PRIMER FILLER

4-1PRIMER-1L	Primer	1 liter
4-1PRIMER-3L	Primer	3 liters

H5/H10 HARDENER

H5/H10 HARDENERS

H5-1L	Extra Fast Hardener	1 liter
H10-1L	Fast Hardener	1 liter



Reduce: 0-10%
Mix Ratio: 4:1

Use 1.5 - 1.7 nozzle in spray gun

Flash-Off Time: 15 min
Recoat Time @ 68°F: 3-5 hours
Recoat Time @ 140°F: 30-40 min

All times are dependant upon temperature, humidity, air circulation and hardener used.



REDUCER

REDUCER-N-1L	Normal	1 liter
REDUCER-F-5L	Fast	5 liter
REDUCER-N-5L	Normal	5 liter
REDUCER-S-5L	Slow	5 liter



FLEX AGENT

Gives excellent flexibility to 2-K paints over plastic parts, e.g. bumpers.

2K-ELASTIC-1L	Flex Agent	1 liter
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